CHROMALOCK

PID SERIES

Digital PID

Temperature Controllers / Process Controllers

New Release

New LED Module

PAT.NO. : M347604 (Taiwan)
ZL200820301949.5 (China)

Autotuning | Fuzzy | Programmable | NEW MODBUS | NEW HBA

RoHS Pb compliant

CE

บริษัท ทีพีเทค จำกัด

เลขที 594/22 ถ.หทัยราษฎร์ แขวง บางชัน เขต คลองสามวา กรุงเทพฯ โทร. 02-1707852-3 แฟ็กซ์. 02-1707841 www.tptech.co.th E-mail. tptech2014@gmail.com

BEST CHOICE

FOR PROCESS AND TEMPERATURE CONTROL

Application:Control temperature , humidity , pressure , flow and PH.

series controllers are microprocessor based controllers.Which have been designed with high accuracy input , various ouput selection , useful options and good reliability at a competitive price.

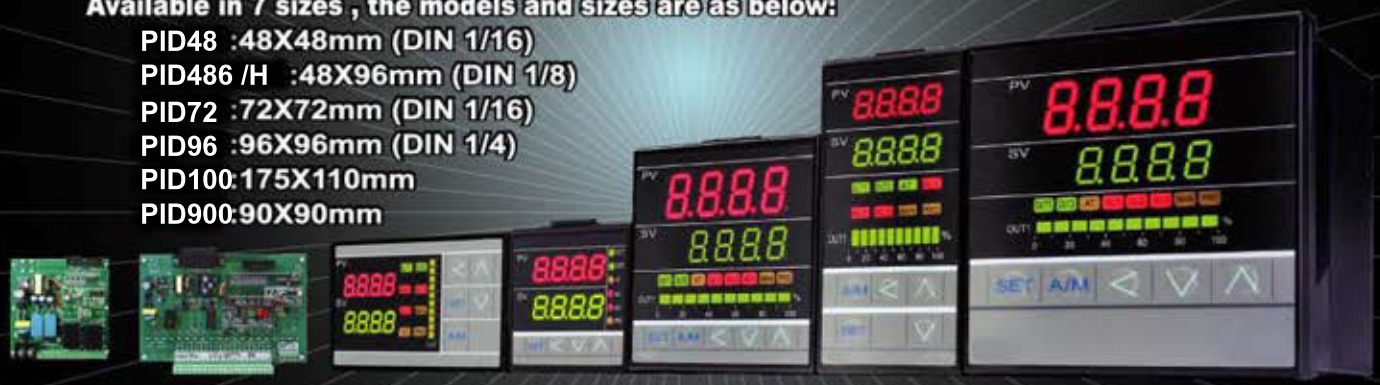
series use "PID+FUZZY" algorithm to implement excellent control. The output status is displayed on the built in "Bar-Graph" display.

series not only provide the basic control output selections but also plus advanced options such as "Motor Valve Control" , "SCR/TRIAC Trigger" , and "Programmable RAMP/SOAK".

series support MODBUS protocol. Communication with HMI is more convenient. New addtional HBA function with competitive price, user can upgrade system safety easy.

Available in 7 sizes , the models and sizes are as below:

- PID48 :48X48mm (DIN 1/16)
- PID486 /H :48X96mm (DIN 1/8)
- PID72 :72X72mm (DIN 1/16)
- PID96 :96X96mm (DIN 1/4)
- PID100:175X110mm
- PID900:90X90mm



PID100 PID900 PID486H PID48 PID72 PID486 PID96

Approval & free power

All models get CE approval.
Operate on any voltage from AC 85~265V at 50/60Hz.
DC 24V is also available(optional function).

IP65 Proof

IP65 dust & water proof is available for all models(optional function).

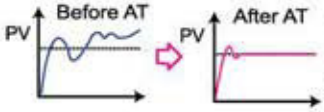
Heater Break Alarm (HBA)

Heater current flowing through CT can be displayed on controller. If heater current is less than HBA set value,AL1 will be activated (optional function).

MODBUS Communication

PID series suport both MODBUS RTU and MODBUS ASCII protocol. Communication between controller and HMI or other equipment is more conveniet(optional function).

Autotuning (AT)



AT Function can calculate the optimize PID value for your control system,without trying and error manually.

Auto/Manual mode

Click!

Conveniently switched between auto/manual output mode by clicking "A/M" key(except " PID48 ").

Various Indication Lamps

Real time monitor the status of output(OUT1/OUT2),AT,alarm (AL1/AL2/AL3),manual output (MAN) and program(PRO).

Bar-Graph

Ouput percent displayed on the bar-graph in 10 LEDs resolution(except " PID48 ").

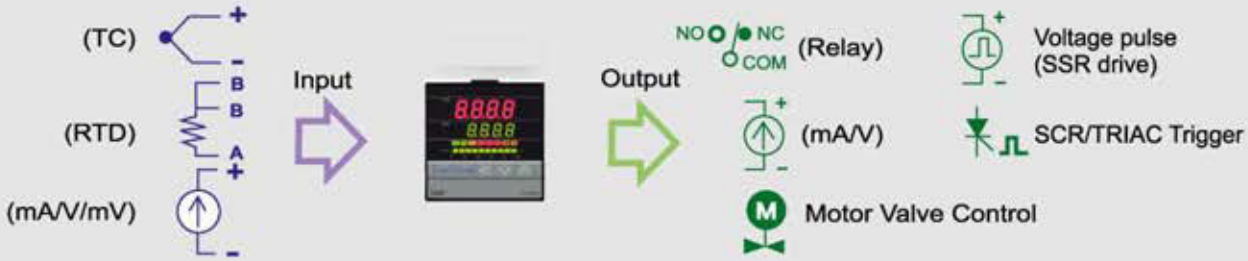
High Accuracy

Input with 14bit A/D resolution,0.2% accuracy of FS.
Built in "AutoZero-AutoSpan" function keep good accuracy.

Data Lock Function

All parameters are seperated in 3 operation levels.
Each parameter can be hidden or locked to prevent unauthorized changes.

Various I/O Types



Peripheral Options

Remote SV

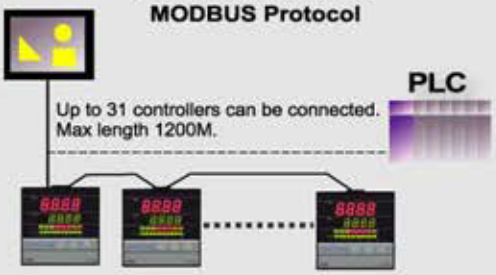
Input type:
0~20mA ,4~20mA
0~5V ,0~10V ,1~5V ,2~10V ,0~1V

Transmission

Signal type : PV,SV
Output type : 0~20mA ,4~20mA
0~5V ,0~10V ,1~5V ,2~10V ,0~1V

Communication

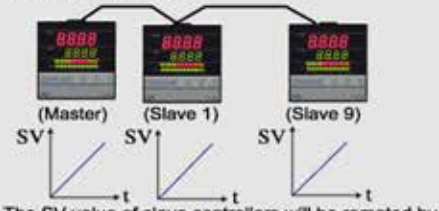
(RS485 Communication)
MODBUS Protocol



Communication

(TTL Communication)

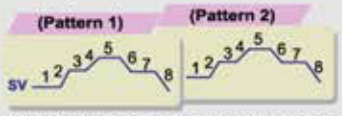
Up to 10 controllers can be connected.
Max length 1M.



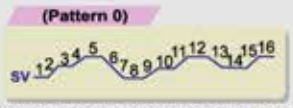
The SV value of slave controllers will be remoted by master controller,and reached to max value at the same time

Special Application

Ramp/Soak Program

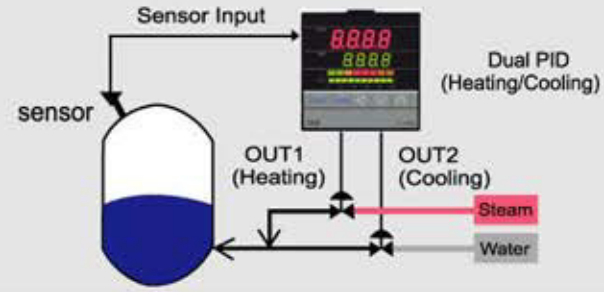


There are 2 patterns by 8 segments can be used in ramp/soak program.

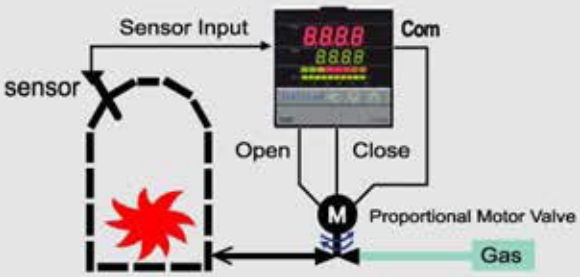


There are 2 patterns can be linked together as16 segments in ramp/soak program.

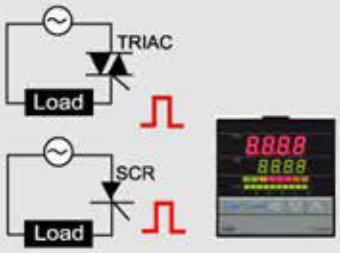
Heating and Cooling Control



Motor Valve Control



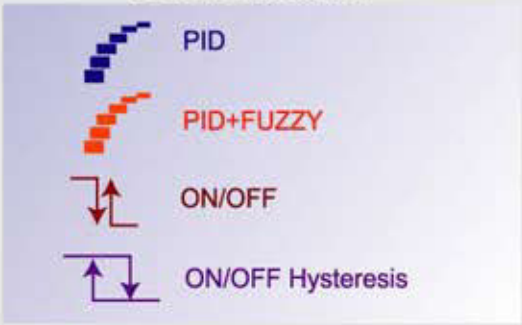
SCR/TRIAC Trigger



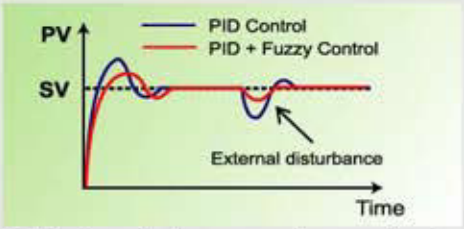
Method : 1φ / 3φ Zero Cross Control
1φ / 3φ Phase Angle Control

Excellent Control

Control Method

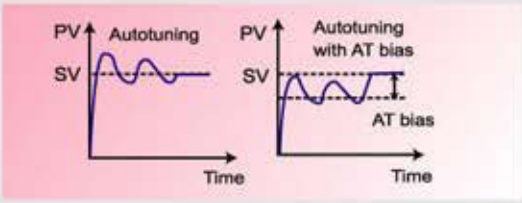


Fuzzy Logic



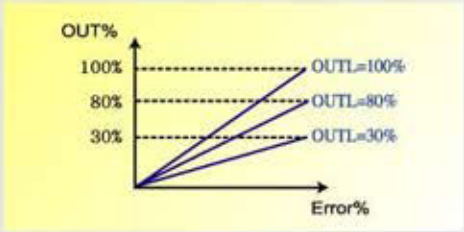
Built in fuzzy logic suppress the overshoot due to SV changes or external disturbance.

Autotuning (AT)



When autotuning acts ,it will make PV hunting 1~2 cycle to calculate optimize PID value. To protect user's device , FY series controller can perform PV hunting below SV by setting AT bias value(ATVL) .

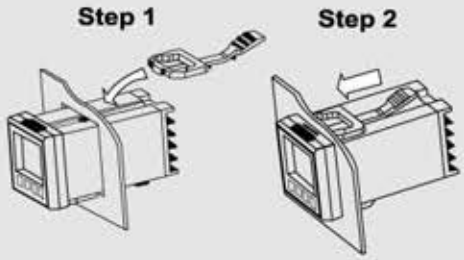
Limit Setting



Built in output limit function. Use this function to get different gradient output and set limit for output.

Convenient Installation

Easy Mounting



Just push the mounting bracket to panel. Without using any screws.

New Display Module

New display module design more clear display and easy to read

Alarm Function

Alarm Types

Maximum with 3 sets of alarm.

Alarm types list as below:

Deviation

Deviation High Alarm
Deviation Low Alarm
Deviation High/Low Alarm
Band Alarm

System

System Failed Alarm
System Normal Alarm

PV

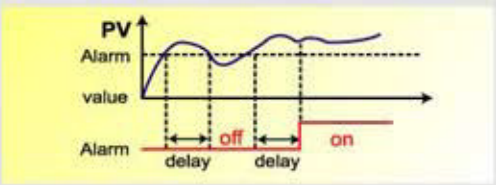
PV High Alarm
PV Low Alarm

Program

Program Run Alarm
Program End Alarm
Segment End Alarm

Delay Time

Use this function can avoid alarm acts frequently or acts due to external disturbance.

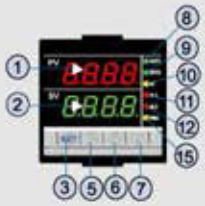


Hold Function

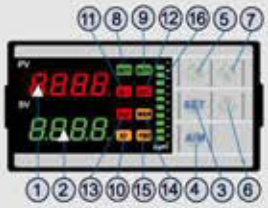
Use this function can avoid alarm acts at start-up. The alarm action is suppressed at start-up until PV enters the non-alarm range.

Parts Description

PID48



PID486H



PID486

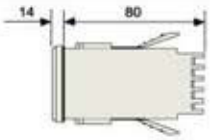
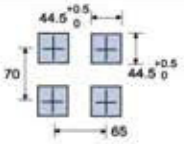
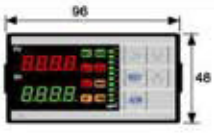
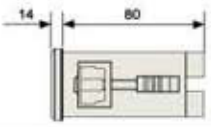
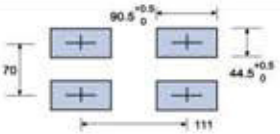
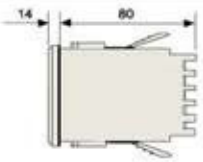
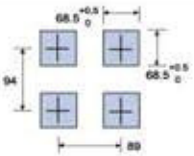
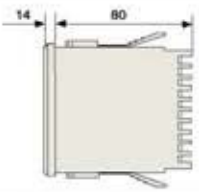
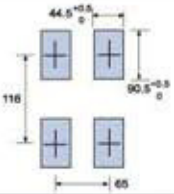
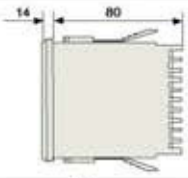
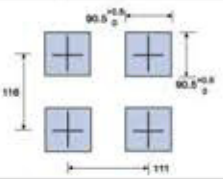
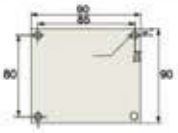
PID96

SYMBOL		NAME	FUNCTION
PV	①	Measured value (PV)display	Displays PV or various parameter symbols(Red)
SV	②	Setting value (SV)display	Displays SV or various parameter values(Green)
SET	③	Set Key	Used for parameter calling up and set value registration
A/M	④	Auto/Manual key	Switches between Auto(PID) output mode and Manual output
<	⑤	Shift Key	Shift digits when settings are changed
V	⑥	Down Key	Decrease numbers (*Only for programmable controller)
∧	⑦	Up Key (*Program Run)	Increase numbers (*Only for programmable controller)

SYMBOL		NAME	FUNCTION
OUT1	⑧	OUT1 lamp	Lights when OUT 1 is on(Green)
OUT2	⑨	OUT2 lamp	Lights when OUT 2 is on(Green)
AT	⑩	Autotuning lamp	Lights when Autotuning is activated(Orange)
AL1	⑪	Alarm 1 lamp	Lights when Alarm 1 is activated(Red)
AL2	⑫	Alarm 2 lamp	Lights when Alarm 2 is activated(Red)
AL3	⑬	Alarm 3 lamp	Lights when Alarm 3 is activated(Red)
MAN	⑭	Manual output lamp	Lights when manual output is activated (Orange)
PRO	⑮	Program Running lamp	Flashes when program running (Only for programmable controller)
OUT%	⑯	Output % Bar-Graph display	Output % is displayed on 10-dot LEDs

External Dimension

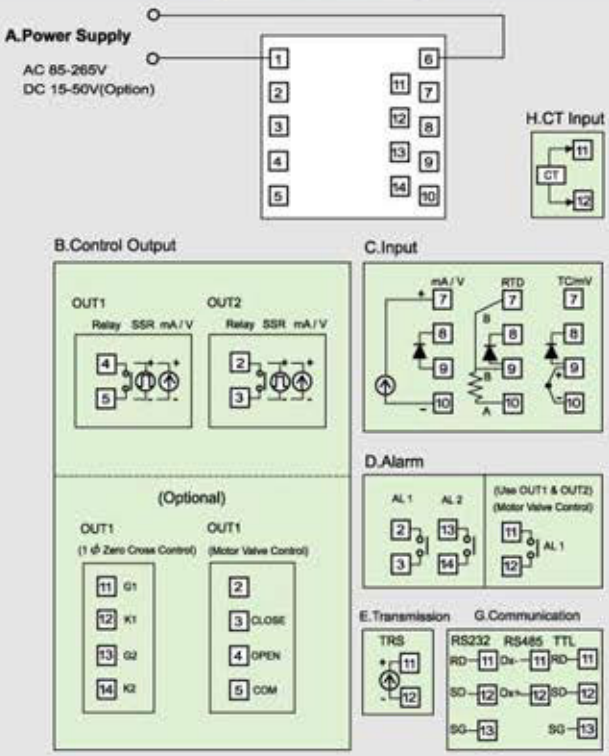
Unit : mm

PID48			
PID486H			
PID72			
PID486			
PID96			
PID100			 

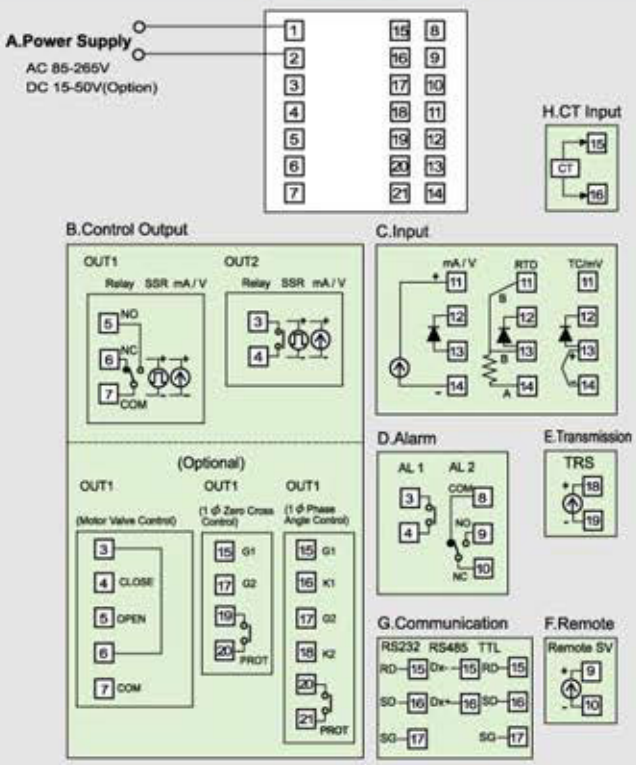
Terminal Arrangement

Digital PID Controller

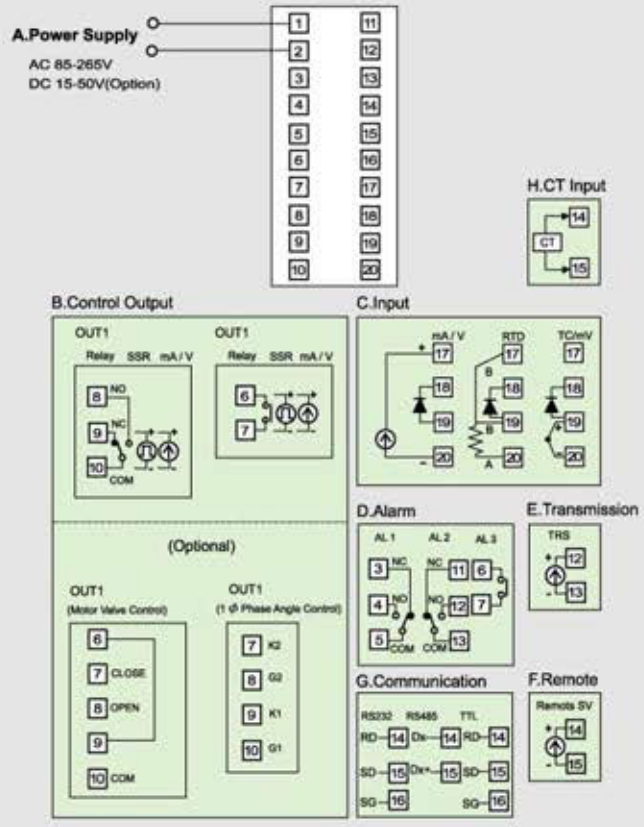
PID48



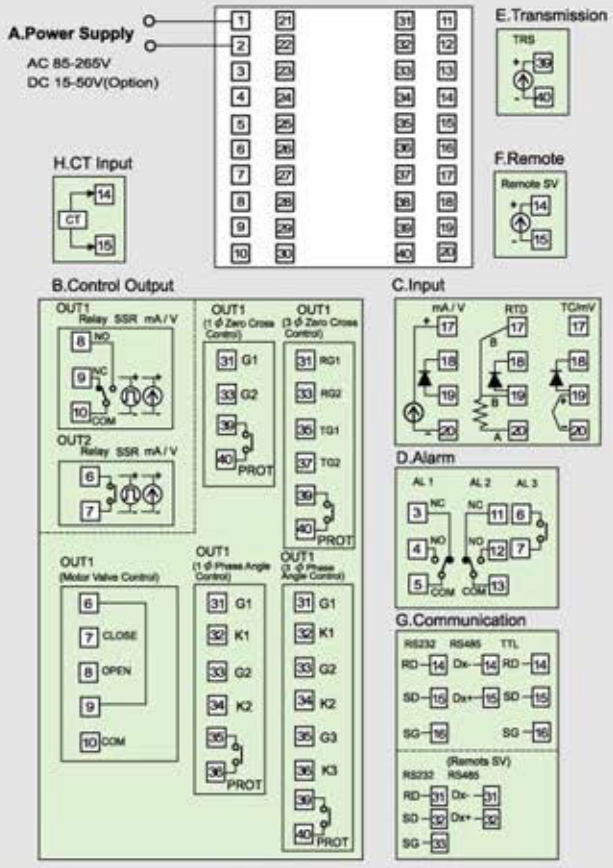
PID72



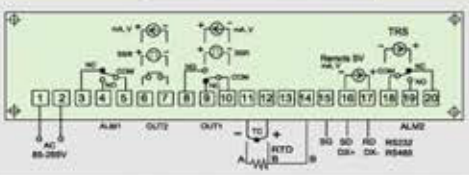
PID486/486H



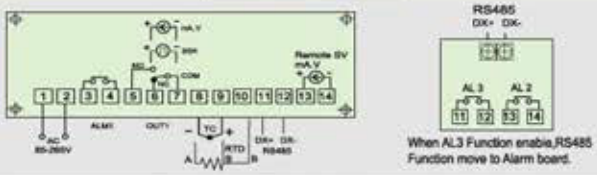
PID96



PID100



PID900



Specifications

Standard Spec.

Model	PID48	PID486H	PID72	PID486	PID96	PID900	PID100
Dimension	48X48mm	96X48mm	72X72mm	48X96mm	96X96mm	175X110mm	90X90mm
Supply voltage	AC 85~265V , DC24V (Optional)					AC 85~265V	
Frequency	50/60 HZ						
Power Consumption	approx 3VA	approx 4VA	approx 3VA	approx 4VA	approx 4VA	approx 4VA	approx 3VA
Memory	Non-volatile memory E^2 PROM						
Input	Accuracy : 0.2%FS,Sample time : 250ms						
TC	K , J , R , S , B , E , N , T , W5Re/W26Re , PL2 , U , L						
RTD	DPT100 , JPT100 , JPT50						
mA dc	4~20mA , 0~20mA						
Voltage dc	0~1V , 0~5V , 0~10V , 1~5V , 2~10V -10~10mV , 0~10mV , 0~20mV , 0~50mV , 10~50mV						
DP Position	0000 , 000.0 , 00.00 , 0.000 (available for mA or Voltage dc input)						
Output 1	Main control output						
Relay	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V ,1~5V ,2~10V. Maximum load current:20mA.						
Alarm 1	SPST type	SPDT type	SPST type	SPDT type	SPDT type	SPDT type	SPST type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Control algorithms	PID , P , PI , PD , ON/OFF(P=0) , FUZZY						
PID range	P:0~200% , I:0~3600 Secs , D:0~900 Secs						
Isolation	Output terminal (control output , alarm ,transmission) and Input terminal are isolated separately.						
Isolated resistance	10M Ω or more between input terminals and case(ground) at DC 500V 10M Ω or more between output terminals and case(ground) at DC 500V						
Dielectric strength	1000V AC for 1 minute between input terminals and case(ground) 1500V AC for 1 minute between output terminals and case(ground)						
Operating temperature	0~50° C						
Humidity range	20~90% RH						
Weight (approx)	approx 150g	approx 225g	approx 225g	approx 225g	approx 300g	approx 130g	approx 80g
Display Height	PV:7mm SV:7mm	PV:7mm SV:7mm	PV:14mm SV:10mm	PV:7mm SV:7mm	PV:14mm SV:10mm	External Interface Unit.	External Interface Unit.

Optional Spec.

Model	FY400	FY600	FY700	FY800	FY900	FY100	FY101
RAMP/SOAK Program	2 Patterns with 8 segments each . The 2 patterns can be linked together as 16 segments use						
Output 2	For heating and cooling control use						
Relay	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V ,1~5V ,2~10V. Maximum load current:20mA.						
Alarm 2	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	SPST type
Alarm 3	None	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type
Heater Break Alarm (HBA)	Display Range of Heater Current:0.0~99.9A , Accuracy : 1%FS						
	Included CT :SC_80_T (5.8mm dia , 0.0~80.0A) or SC_100_T(12mm dia , 0.0~99.9A)						
	Alarm Relay : AL1						
Transmission	Available for PV or SV transmission						
mA dc	4~20mA , 0~20mA. Maximum load resistance : 560 Ω						
Voltage dc	0~5V,0~10V,1~5V,2~10V. Maximum load current : 20mA.						
Remote SV Input	4~20mA , 0~20mA , 0~5V , 0~10V , 1~5V , 2~10V are available						
Communication	Protocol : MODBUS RTU,MODBUS ASCII						
	Interface : RS232 , RS485 , TTL						
	Baudrate : 38400, 19200 , 9600 , 4800 , 2400 bps.						
	8 bit , Start bit : 1 bit , Parity : Odd or Even , Stop bit : 1 or 2 bit						
WaterProof/DustProof	IP65					None	None

Order Information

Digital PID Controller

Model & Suffix codes

Model		Output1	Output2	Alarm	TRS	Remote SV	Commu-nication		Input Type		Power	Water/Dust Proof
PID48	—	1	0	1	0	0	0	—	02	—	A	N

Model

PID48	48x48mm
PID486H	96x48mm
PID72	72x72mm
PID486	48x96mm
PID96	96x96mm
Board Type	
PID100	175x110mm
PID900	90x90mm
(STANDARD)	
PPID48	48x48mm
PPID486H	96x48mm
PPID72	72x72mm
PPID486	48x96mm
PPID96	96x96mm
Board Type	
PPID100	175x110mm
PPID900	90x90mm
(RAMP/SOAK Programmable)	

Output1

0	None
1	Relay
2	Voltage Pulse (SSR Drive)
3	4~20mA
4	0~20mA
A	0~5V
B	0~10V
C	1~5V
D	2~10V
5	1φ SCR zero cross control
6	3φ SCR zero cross control
7	Motor valve control
8	1φ SCR phase angle control
9	3φ SCR phase angle control

Output2

0	None
1	Relay
2	Voltage Pulse (SSR Drive)
3	4~20mA
4	0~20mA
A	0~5V
B	0~10V
C	1~5V
D	2~10V

Alarm

0	None
1	1 Set
2	2 Sets
3	3 Sets
A	HBA*
B	HBA+AL2
C	HBA+AL2+AL3

TRS

0	None
1	4~20mA
2	0~20mA
A	0~5V
B	0~10V
C	1~5V
D	2~10V

Remote SV

0	None
1	4~20mA
2	0~20mA
A	0~5V
B	0~10V
C	1~5V
D	2~10V

Commu-nication

0	None
3	TTL
A	RS232_MODBUS
B	RS485_MODBUS

Input Type

See Input Codes

Power

A	AC 85~265V
D	DC 24V

Water/Dust Proof

N	None
W	IP65
B	Board Type AC85~265V pluggable terminal block

* ▢ : Block means optional functions with additional charge

* HBA : Heater Break Alarm(HBA must use AL1 as alarm relay)

Combination of options and models

Options / Model	RAMP/SOAK PROGRAM	Output 1					Output2	Alarm2	Alarm3	HBA	Transmission	Remote SV	Communication	DC 24V Power
		1φSCR_Z	3φSCR_Z	Motor valve control	1φSCR_P	3φSCR_P								
PID48	○	○	—	○	—	—	○	○	—	○	○	○	○	○
PID486	○	—	—	○	○	—	○	○	○	○	○	○	○	○
PID72	○	○	—	○	○	—	○	○	○	○	○	○	○	○
PID486H	○	—	—	○	○	—	○	○	○	○	○	○	○	○
PID96	○	○	○	○	○	○	○	○	○	○	○	○	○	○
PID100	○	—	—	○	○	—	○	○	○	○	○	○	○	—
PID900	○	—	—	○	—	—	○	○	○	○	○	○	○	—

○ Available — Not available

* Remote SV function is not availadle,if HBA Function has been specified.

Input type table

	Type	Code	Range	Type	Code	Range	Type	Code	Range
TC	K	K1	01	0.0~200.0°C(392.0°F)	K2	02	0.0~400.0°C(752.0°F)	K3	03	0~600°C(1112°F)
		K4	04	0~800°C(1472°F)	K5	05	0~1000°C(1832°F)	K6	06	0~1200°C(2192°F)
	J	J1	07	0.0~200.0°C(392.0°F)	J2	08	0.0~400.0°C(752.0°F)	J3	09	0~600°C(1112°F)
		J4	10	0~800°C(1472°F)	J5	11	0~1000°C(1832°F)	J6	12	0~1200°C(2192°F)
	R	R1	13	0~1600°C(2912°F)	R2	14	0~1769°C(3216°F)			
	S	S1	15	0~1600°C(2912°F)	S2	16	0~1769°C(3216°F)			
	B	B1	17	0~1820°C(3308°F)						
	E	E1	18	0~800°C(1472°F)	E2	19	0~900°C(1652°F)			
	N	N1	20	0~1200°C(2192°F)	N2	21	0~1300°C(2372°F)			
	T	T1	22	-199.9~400.0°C(752.0°F)	T2	23	-199.9~200.0°C(392.0°F)	T3	24	0.0~350.0°C(662.0°F)
	W	W1	25	0~2000°C(3632°F)	W2	26	0~2320°C(4208°F)			
	PLII	PL1	27	0~1300°C(2372°F)	PL2	28	0~1390°C(2534°F)			
	U	U1	29	-199.9~600.0°C(999.9°F)	U2	30	-199.9~200.0°C(392.0°F)	U3	31	0.0~400.0°C(752.0°F)
	L	L1	32	0~400°C(752°F)	L2	33	0~800°C(1472°F)			
RTD	JPT	JP1	41	-199.9~600.0°C(999.9°F)	JP2	42	-199.9~400.0°C(752.0°F)	JP3	43	-199.9~200.0°C(392.0°F)
	100	JP4	44	0~200°C(392°F)	JP5	45	0~400°C(752°F)	JP6	46	0~600°C(1112°F)
	PT	DP1	47	-199.9~600.0°C(999.9°F)	DP2	48	-199.9~400.0°C(752.0°F)	DP3	49	-199.9~200.0°C(392.0°F)
	100	DP4	50	0~200°C(392°F)	DP5	51	0~400°C(752°F)	DP6	52	0~600°C(1112°F)
	JPT	JP.1	53	-199.9~600.0°C(999.9°F)	JP.2	54	-199.9~400.0°C(752.0°F)	JP.3	55	-199.9~200.0°C(392.0°F)
	50	JP.4	56	0~200°C(392°F)	JP.5	57	0~400°C(752°F)	JP.6	58	0~600°C(1112°F)

	Type	Code	Range
LINEAR	AN1	61	-10~10mV
		62	-2~2V
		63	-5~5V
		64	-10~10V
	AN2	71	0~10mV
	AN3	76	0~20mV
	AN4	81	0~50mV
		82	0~20mA
		83	0~1V
		84	0~5V
		85	0~10V
		86	0~5K ohm
		87	0~2V
	AN5	91	10~50mV
		92	4~20mA
		93	1~5V
		94	2~10V

-1999~9999 or -199.9~999.9 or -19.99~99.99 or -1.999~9.999

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