

R-C2000 series DIN-Rail Type temperature controller

Operation guide

Thank you for purchasing our R-2000 series DIN-Rail Type temperature controller. This operation Guide primarily describe the information and knowledge required while using this product. Please read it through to acquire sufficient knowledge before you install and wiring it. Please always keep this guide close to you for reference.

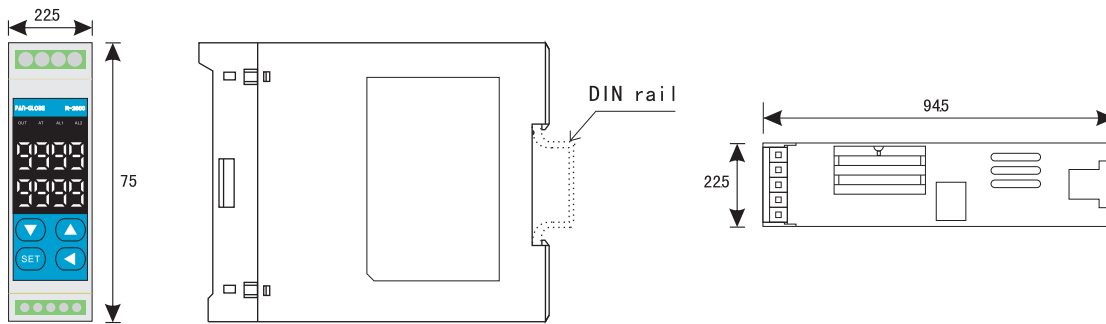
1 Features

- Minitype (22.5*75*94.5) rail mounting, can display.
- With many kinds of input signal, sampling time is 150ms
- The newest AT arithmetic, at thermal systems will not fail calculus
- Have dehumidifier and slope function
- A variety of alarm mode
- Can be choosed PV or SV transfer function
- Optional modbus RTU communications or master-slave communication
- Can be used as temperature, pressure, flow, level, displacement of the test switching control
- Can work with PLC, DCS or other system



R-2000

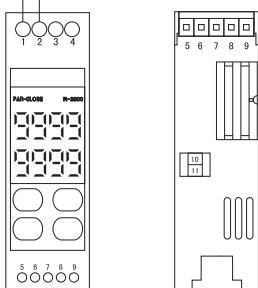
2 Dimension and Panel cut out (unit: mm)



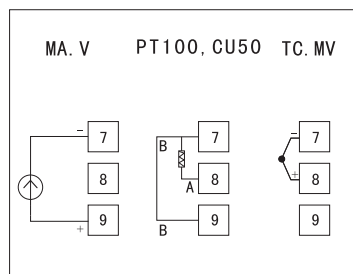
3 Connecting

R-2000

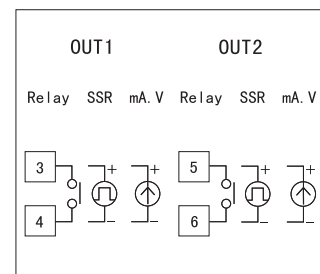
AC85-265V
OR DC15-50V



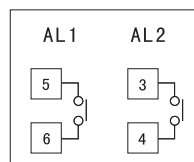
A. input



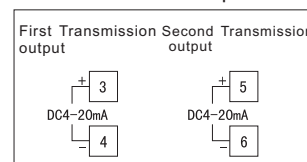
B. control output



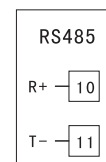
C. alarm



D. Transmission output



E. Communication



4 Operation instruction

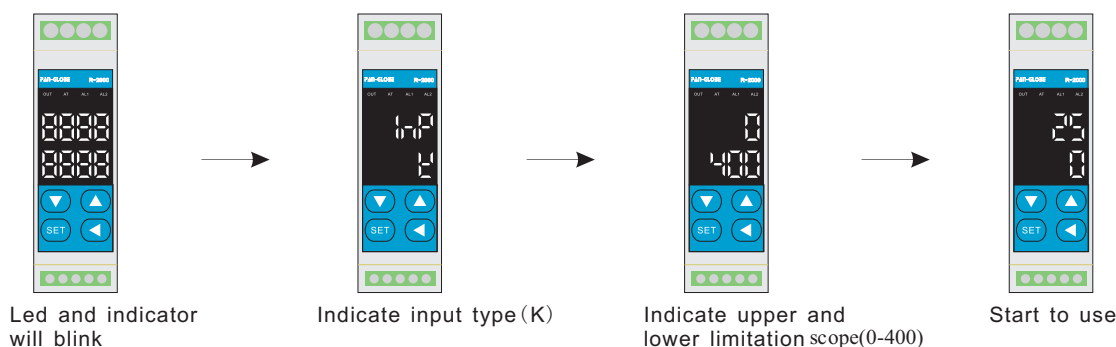


symbol	name	function
PV Upper Display	PV/Parameter indicator	show PV value/ parameter model
SV lower display	SV/Parameter indicator	Show Set Value or present set value
SET	SET Key	Set value, then press SET key to enter shift display parmeter, press shift key
◀	Shift Key	Move sv digit (1digit, 2digit, 3digit, 4digit for a circle)
▼	Down Key	Reduce SV
▲	UP Key	Add SV
OUT	Out1 operation indicator	when out runs, this light on
AT	Auto turing operationindicator	when do automatic tuning, this light on
AL1	Alarm1 indicator	When Alarm1 output, the Ligit on
AL2	Alarm2 indicator	When Alarm2 output, the Ligit on

5 Operation instruction

information displayed after start up

After power supply, operate as following:

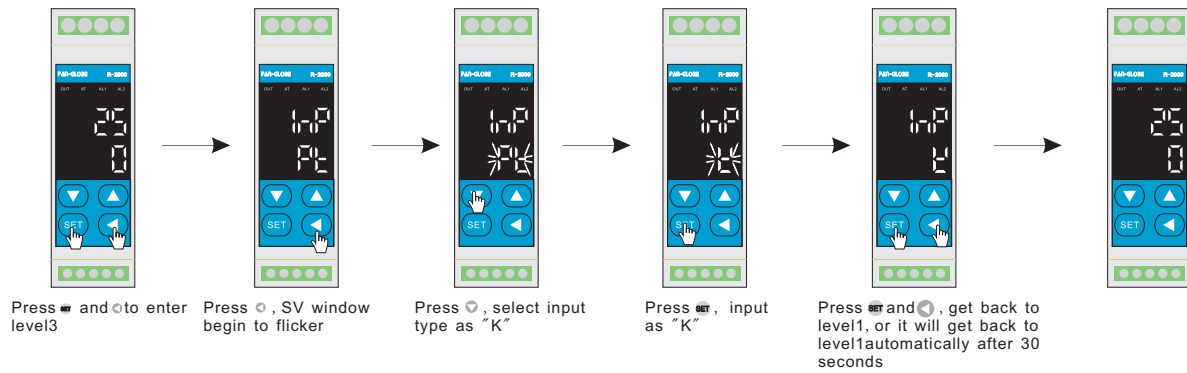


If the following message is displayed, it is not in normal use, please refer to the relevant exclusion method:

Information Description: The input signal higher than the upper limit USP Remedy: Check whether the input signal is above the upper limit USP of the controller, input signal is same as input type setting on the controller, or increase the control range limit USP.	Information Description: The input signal is lower than upper limit LSP Remedy: Check whether the input signal is below the upper limit LSP of the controller, input signal is same as input type setting on the controller, or decrease the control range limit LSP.	Information description: input loop disconnected Elimination method: please check input connected, thermocouple disconnected or not
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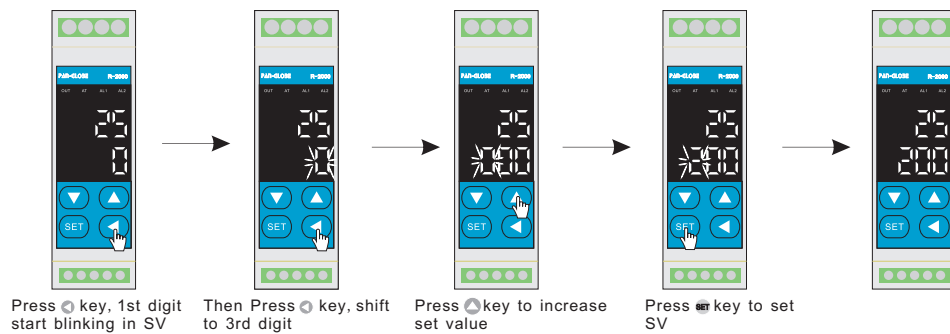
input type setting

i.e.: setting input as thermocouple "K"



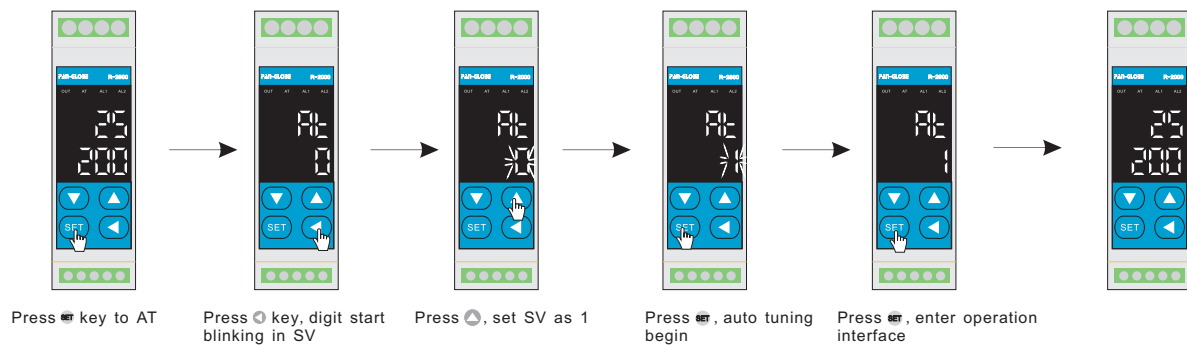
SV value setting

i.e., SV=200, operation as below:



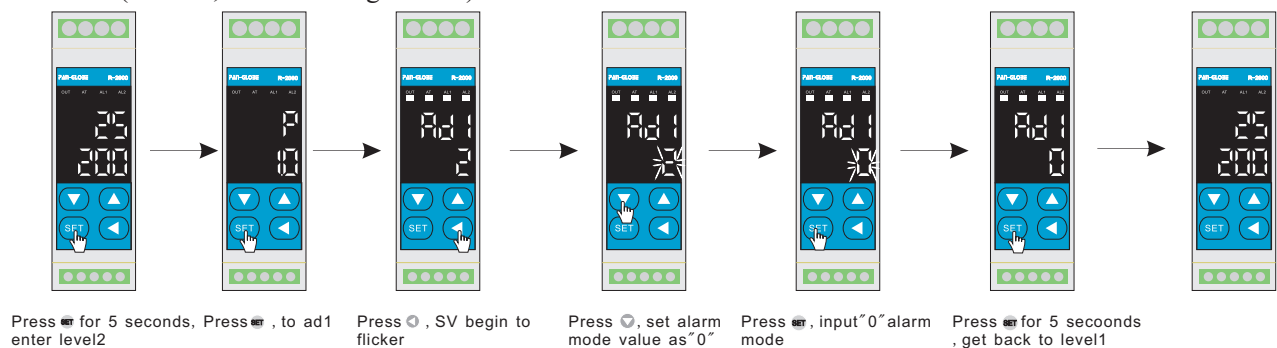
Auto Tuning

Please set PID in excellent manner to achieve the best controlling result, operate as following:

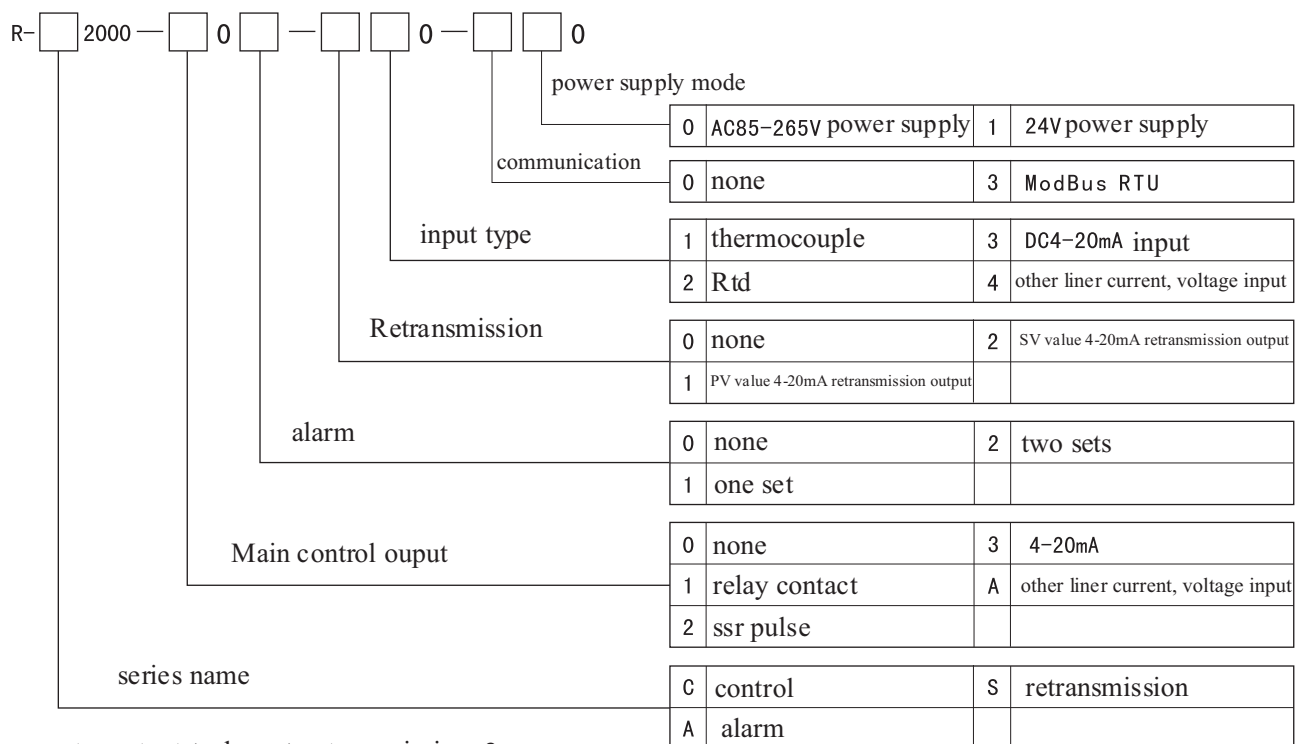


alarm settin

i.e.: setting Deviation high alarm mode, alarm value AL1=5, when PV is higher than SV+5, alarm 1 act(AD1=0, Deviation high alarm)



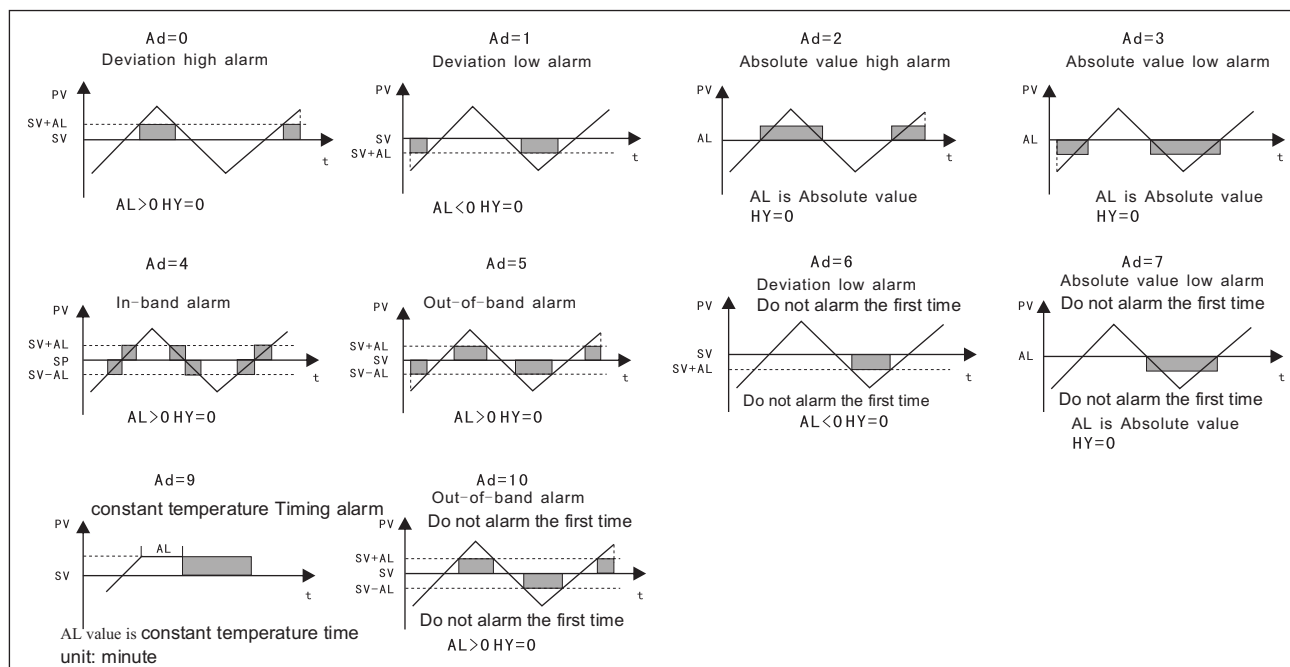
6 ordering information



It has 2 sets of alarm most, users can set alarm mode accoring to their needs, please check the parameters of each alarm mode in below table:

alarm 1	alarm 2	Instruction
AL1	AL2	Alarm value setting: can be Deviation or Absolute value, according to different alarm mode
AD1	AD2	Alarm mode, please refer to << alarm mode index>>
HY1	HY2	Alarm hysteresis

Alarm mode index



7 Technical Specification

Standard products specification	
Model	R-2000
Size	225×75×945mm
Power voltage	AC85~265V, DC24V (optional)
Power frequency	50/60HZ
Power consumption	About 4VA
Memory	Power disconnection preserve memory E ² PROM
Input	Sensing signal input. Sampling time: 150ms, display accuracy: 0.5% of FS
	Thermocouples (TC) K, J, R, S, B, E, N, T, W
	Thermal Resistance (RTD) PT100, CU50
	Linear current (mA) 4~20mA, 0~20mA, others
	Linear voltage (mV, V) 0~1V, 0~5V, 0~10V, 1~5V, 2~10V, -10~10mV, 0~10mV, 0~20mV, 0~50mV, 10~50mV others
Output1	Control output (can set at HEAT mode or COOL mode)
	(Relay) 5A, 220V, Electric lift : 100, 000 Times or more (under rated load)
	Linear current (mA) 4~20mA, 0~20mA. Largest loading impedance: 900Ω
	Linear voltage (mV, V) 0~5V, 0~10V, 1~5V, 2~10V. Largest loading current: 20mA.
Alarm	(Relay) 5A, 220V, Electric lift 100, 000 Times or more (under rated load)
Control mode	PID, P, PI, PD, ON/OFF (P=0)
PID set range	P: 0~200%, I: 0~3600秒, D: 0~900秒
Insulation	Control loop (control loop, alarm, transit output) and input loop insulare absolutly
Insulation resistance	Main loop-crust (ground) DC500V>10MΩ, Control loop-crust (ground) DC500V>10MΩ
Voltage resistance	Main loop-crust (ground) 1500Vper minite, control loop-crust (ground) 1000Vper minite
Operating temperature	-10~50°C
Operating ambience	0~85%RH
Weight	About 15g

Optional function specification	
Model	R-2000
Output2	Control output (can set at HEAT mode or COOL mode)
	(Relay) 5A, 220V, Electric lift : 100, 000 Times or more (under rated load)
	SSR SSR pulse. ON: 24V, OFF: 0V, Max. load current: 20mA
	Linear current (mA) 4~20mA, 0~20mA. Largest loading impedance: 900Ω
	Linear voltage (mV, V) 0~5V, 0~10V, 1~5V, 2~10V. Largest loading current: 20mA.
Alarm	(Relay) 5A, 220V, Electric lift 100, 000 Times or more (under rated load)
Retransmission	Can transmit PV, SV
	Current output 4~20mA, 0~20mA. Largest loading impedance: 900Ω
	Voltage output 0~5V, 0~10V, 1~5V, 2~10V. Largest loading current: 20mA.
Communication	ModBus RTU
	Communication rate: 9600, 19200

8 Parameter specification of each level

Parameter setup

